



European Journal of Molecular Biology and Biochemistry

Journal homepage: www.mcmed.us/journal/ejmabb



INDUSTRIAL APPLICATIONS OF THERMOSTABLE ENZYMES FROM EXTREMOPHILIC MICROORGANISMS

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Article Info

Received 23/06/2023

Revised 17/07/2023

Accepted 19/07/2023

Key words: - Industrial Enzymes, Extremozymes, Thermophilic, Hyperthermophilic, Enzymes, Compound Annual Growth Rate (CAGR), Proteases, Detergents, Biocatalysis, Thermostable.

ABSTRACT

Background: Enzymes are bio-molecules functioning as catalysts accelerating the speed of specific reactions. Increasing global population, lifestyle trends, biofuels and chemical/pharmaceutical applications have positive impacts on global demand for new industrial enzymes. The global market of enzymes has been growing, which is estimated in 2015 to be about 3.7 billion USD with a 10% expansion. Objectives: In this review, we discuss the thermophilic and hyperthermophilic enzymes with respect to their sources, applications, and methods for improvement. Prospective enzymes that have potential industrial applications and industries that need new candidate thermophilic enzymes will also be presented. Results: Research, reports and online contents related to industrial enzymes are reviewed. Industrial enzymes have many applications such as detergent, food, animal feed, cosmetics, biofuel, medication, pharmaceuticals, technical use, and tools for research and development. Commercially available microbial enzymes are about 200 out of almost 4,000 enzymes known. The recent increase in the global environmental awareness requires industry with environmentally friendly conditions and as-low-a possible energy consumption, which shed light on the benefits of using enzymes. Microorganisms are major sources for industrial enzymes, especially thermophilic and hyperthermophilic microbes. Thermostable enzymes have many desirable characteristics such as thermostability, wide range of pH tolerance and resistance to organic solvents, which make them superior for industrial applications. Conclusion: Thermophilic and hyperthermophilic enzymes represent a superior source for industrial applications. More efforts are needed for increasing the implementation of thermophilic and hyperthermophilic enzymes in industries, and screening for new enzymes from different sources and creating new methods for harnessing these enzymes for more industrial applications.

INTRODUCTION

The extremophilic microorganisms live in extreme conditions and also adapt in ranges of environmental variables, such as temperature (55°C to 121°C and -2°C to 20°C), pressure (>500 atmospheres), alkalinity or acidity pH (pH > 8, pH < 4), salinity (2-5 M NaCl or KCl), geological scale/barriers, radiation (UVR

resistance > 600 J/m), chemical extremes of heavy metals (arsenic, cadmium, copper, and zinc), lack of nutrients (e.g., water, ice, air, rock, or soil), osmotic barriers, or polyextremity [1- 4]. In the last decades, studies about the extremophilic microorganisms have increased; however, thermophilic proteins, piezophilic proteins, acidophilic proteins, and halophilic proteins have been receiving more attention for their biotechnological and industrial applications [5-7]. They can be classified as acidophile, alkaliphile, endolith, hyperthermophile, hypolith, metalotolerant, oligotroph, piezophile, psychrophile, radioresistant, thermophile, toxitolant, and xerophile [8, 9].

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The importance of enzymes and their roles in many processes have been investigated during the last years, especially enzymes from extremophiles [10-12]. Numerous enzymes have been identified (more than 3,000), where the majority has been used for biotechnological and industrial applications, but the enzymes market is still insufficient to respond to industry demands [13, 14]. The main reason for the insufficient demands of the enzymes is the fact that many do not resist the industrial conditions [15]. Additionally, the enzymes are used in technologies employing ecological processes [16]. The industrial process needs biocatalysts that can withstand conditions different in pH, temperature, and aeration, with high reproducibility, and other parameters [17-19]. With the growth and development of biotechnology, the interest for enzymes has increased considerably as a strategy towards attaining a biobased economy [20].

According to Dewan [21], the market of industrial enzymes is estimated to reach US\$ 7,100 millions by 2018, with a compound yearly progression rate of 8% during the 5-year period. Currently, microorganisms that produce new enzymes such as hydrolases, amylases, cellulases, peptidases, and lipases with potential for biotechnology to submit good activity at low temperatures are being sought [22]. Extremophilic microorganisms are a source of extremozymes with a great variety of industrial applications due to their biodegradability and extreme stability [23, 24]. The extremozymes as biocatalysts are solid and active under extreme environmental conditions that were previously regarded as incompatible with the biology. The application of extremozymes has made available a wide range of resistant biomolecules for industrial applications, such as cold-tolerant extremozymes, acid-tolerant extremozymes, alkali-tolerant extremozymes, and salt-tolerant extremozymes [25]. The exploration of enzymes with novel extreme activities and improved stability continues to be a priority objective in enzyme research [20]. This review focuses on the industrial applications of some enzymes from extremophilic microorganisms.

Thermophilic Proteins

Thermophilic microorganisms are among the most studied extremophiles during the last four decades [26, 27]. They have the capability to develop at great temperatures between 41°C and 122°C [28]. A wide number of enzymes from thermophilic microorganisms have been characterized, such as cellulases, amylases, pullulanases, xylanases, mannanase, pectinases, chitinases, proteases, lipases, esterases, and phytases [29]. Enzymes from thermophilic microorganisms are capable of accepting proteolysis and extreme situations like the presence of denaturing agents and organic solvents and high salinity. The use of these enzymes includes the possibility to reduce the risk of contamination, keeping a low adhesiveness, and greater solubility of substrates [20].

The thermozymes possess the physical property and electrostatic interactions to keep activity at great temperatures. They possess different adaptations, such as the capacity to keep their configuration and function in extremes of temperature. They also have the capacity to increase the quantity of hydrophobic deposits, forming bisulfide liaison between two ions with opposite charges [30, 31]. Biotechnological and industrial processes require thermostable enzymes like lipases that are used in different procedures such as grease hydrolysis, esterification, interesterification, transesterification, and organic biosynthesis. Additionally, thermozymes have been used in the creation of optical nanosensors and analytes [32]. Moreover, lipase has been used in the paper industry, milk industry, in processing of dyed products, leather industry, and in pharmaceuticals [17, 19]. Thermozymes include proteases that have been used in the synthesis of dipeptides and starch-processing and DNA [33, 34]. Cellulase, hemicellulases, and xylanases have had an important application in the bleaching of paper, and in environmental contamination [35, 36]. Today, biodegradants possess enzymes such as amylase, protease, cellulase, and lipase that are resistant to extreme conditions. Thermozymes such as amylase from *Pyrococcus furiosus* has had application in mutational studies. The mutation in pancreatic fistula amylase produced an augmentation in the fabrication of maltoheptaose from β -cycloamyloses. Maltoheptaose is used as a carrier in the food, cosmetic, and pharmaceutical industries [37]. At high temperatures, thermophilic enzymes exploit not only their activity, but they also lack to prove the catalytic activity at ambient temperatures [38]. Thermozymes have a great potential for biotechnological application and are energetic at great temperatures.

Piezophilic Proteins

Piezophiles are organisms that adapt optimally at hydrostatic high pressures in deep-sea environments such as deep-sea and volcano areas, for example *Pyrococcus abyssi* [39-43]. Study realized with the Sso7d protein (small with 7 kDa and 63 amino acids) from *Sulfolobus solfataricus* showed its piezophilic adaptation [44, 45]. Piezophilic protein, such as peptidase from *Pyrococcus horikoshii*, demonstrates stability at high pressure. Cavicchioli [46] and Georlette et al. [47] have reviewed the potential of piezophilic and piezophilic enzymes. Piezophilic microorganisms do not possess saline channels for stability, compared with thermopiezophiles that adapt to low temperature and great pressure [48, 49]. Piezophilic enzymes have a great potential for industrial applications, but nevertheless few research on enzymes from Piezophilic microorganisms exist. Abe and Horikoshi [50] demonstrated that α -amylase from piezophilic proteins produces trisaccharide in place of maltobiose and tetrasaccharide, with maltooligosaccharide as substrate, at great pressure and little energy. This reaction offers great industrial and biotechnological potential, particularly in the food industry [51, 52]. Piezophilic proteins have shown



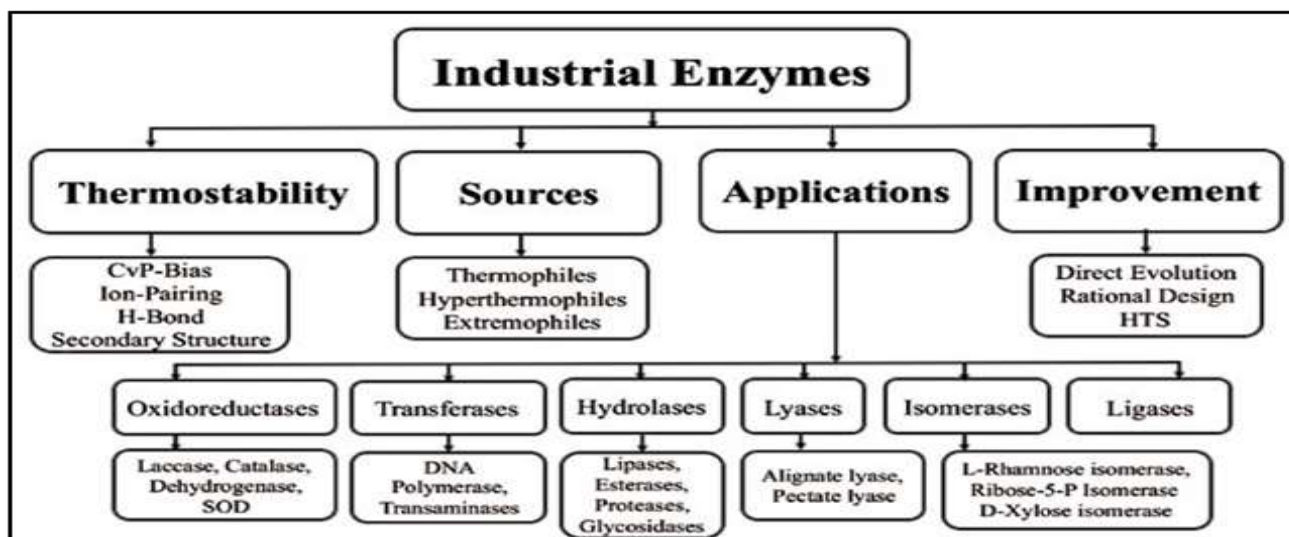
high efficiency in the detergent and food industries and chemical products [1].

Acidophilic Proteins

Acidophiles are organisms that grow at an optimum pH below 3-4 [53]. The adaptation of acidophilic proteins has not been investigated. For example, the endo- β -glucanase from *Sulfolobus solfataricus* demonstrated stability at optimum pH of 1.8 [54]. Nevertheless, at pH < 2, endo- β -glucanase cannot stabilize in the acidic environments [55]. The α glucosidase from *Ferroplasma acidiphilum* has demonstrated stability at low pH. This enzyme also showed a preference for pH of 3 in place of 5.6, which is the internal pH of *Ferroplasma acidiphilum*

[56]. Pikuta et al. [57] demonstrated that carboxylesterase in *Ferroplasma acidiphilum* has a pH optimum of approximately 2. With similar pH optima, other cytoplasmic enzymes also presented significantly lower activity at pH > 5. Acidophilic enzymes form multienzyme complexes at pH optima near that of the cytoplasm [58-60]. Enzymes from acidophilic microorganisms possess a great potential for biotechnological and industrial applications in biofuel and ethanol production. Cellulolytic and xylanolytic enzymes are used in an acid milieu at great temperature and acidity to help hydrolyze cellulolytic materials, making them more manageable [55, 61].

Graphical Abstract.



Halophilic Proteins

Halophilic microorganisms are capable of living in high salt concentrations (at least 1 M NaCl) and they have established different chemical, structural, and physiological modifications that allow the selectivity and stability of proteins with physicochemical properties [62, 63]. Halophilic microorganisms can be classified into three categories according to the optimal salt concentration : (i) extreme halophiles, capable of developing at 2,500-5,200 mM NaCl ; (ii) moderate halophiles developing at 500-2,500 mM NaCl ; and (iii) the slightly halophilic capable of developing at 200-500 mM NaCl [57]. Enzymes from halophiles employ different adaptation mechanisms and are very stable at low water activity and in the presence of organic solvents [64-66]. Halophilic enzymes show a great percentage of acid amino residues such as serine and threonine, in comparison with non-halophilic microorganisms ; these include polysaccharide-hydrolyzing enzymes for xylan and starch [66-69]. Extremozymes from halophiles, such as xylanases, amylases, proteases, and lipases, produced by

Acinetobacter, *Haloferax*, *Halobacterium*, *Halorhabdus*, *Marinococcus*, *Micrococcus*, *Natronococcus*, *Bacillus*, *Halobacillus*, and *Halothermothrix*, have been reported [70-72]. Lipases and esterases have great potential industrial applications, especially in the production of polyunsaturated fatty acids, food, and biodiesel [73, 74].

In the case of ligase N from *Haloferax volcanii*, KCl is needed to increase their enzymatic activity ; otherwise, in the presence of NaCl their activities are very low [75]. As properties, halophilic enzymes have low solubility in aqueous/organic and non-aqueous media [76, 77]. So far, published research on the enzymatic behavior of halophilic enzymes in non-aqueous media are limited, such as proteases from *Halobacterium halobium* [78], *Salinivibrio* sp. Strain AF-2004 [79], and *Natrialba magadii* [80]; organic solvent-tolerant amylases from *Haloarcula* sp. Strain S-1 [81], *Nesterenkonia* sp. strain F [82], and *Salimicrobium halophilum* strain LY20 [83]; and glutamate dehydrogenase from *Halobacterium salinarum* strain NRC-36014 [84]. Various investigations have reported that these conditions change according to



enzymes. For example, enzyme protease from *Halogeometricum* sp. TSS101 showed varied production between 10% and 15% NaCl, whereas the optimal concentration for maximum biomass production was 20% NaCl [85]. Extremozymes from halophilic microorganisms present great opportunities for the industries of food, bioremediation, and biosynthetic processes. The biotechnological usages of halophilic enzymes are not restricted to their stability at high salt concentrations, as they are tolerant to high temperatures and stable in the presence of organic solvents [86]. They are active and stable in media with low water activity, as they have sufficient water to keep suitable charge distribution at the active site, maintaining the conformation of the enzyme [87]. Halophilic enzymes are involved in different stability and solubility mechanisms against high sodium chloride and potassium chloride concentrations, such interactions with organic solvents and in the three-dimensional enzyme structure [88, 89]. The activities of halophilic enzymes are very important, principally in optimal culture conditions for enzymatic activity, according to their salt requirement so as not to generate enzyme inhibition [62].

Potential Biotechnology Applications of Extremozymes

Extremophiles have a great potential for future expansions in biotechnological applications [90]. The cold-active enzymes allow an augmentation in connection with the solvent and an augmentation in structural flexibility that contributes to keep catalytic action at low temperatures [91, 92]. These enzymes are capable of keeping more compactly to water, parallel to salt-adapted enzymes [10]. Enzymes such as lipase, protease, chitinase, glucanase, xylanase, α amylase, glucoamylase, pectinase, oxidase, pullulanase, esterase, cellulase, mannanase, and peroxidase have great potential for industrial application (Table 1). During the last years, many efforts have been realized to search for enzymes that can be developed in industrial process conditions, due to the increasing industrial demands for biocatalysts, enzymes, and metabolites [93]. In some parts of the world, the utilization of high temperatures is restricted for energetic motives. Amylases and proteases are cold-adapted and able to eliminate starch stains and are already available from Novozymes and from Genencor [94]. The lipases are also very important but show to be more difficult to produce in heterologous microorganisms. In the food industry, cold-adapted enzymes are very important owing to their high activity and their low structural stability [46, 47, 95]. Cold-active enzymes have great potential applications for biotransformations, including volatile substrates, cosmetic industry, and pharmaceutical industry, such as for production of enantiomer peptides, lipids, and sugars. Their flexibility can offer a significant benefit in terms of activity over mesophilic enzymes [96]. In agriculture, they can be used to improve the management of water by plants under deficiency stress [97, 98]. The properties of cold-active enzymes allow them to have a great variety of

applications in biotechnology and industry [1]. One of the main biotechnological applications of extremophiles is due to their ability to produce enzymes that can be useful in the composition of commercial products, in industrial processes such as bioremediation of toxic contaminants from water and sediments, and in the production of biomolecules for medical and industrial purposes [99-102]. Enzymes from extremophilic microorganisms provide different biotechnological opportunities for biocatalysis and biotransformations, due to their stability at high and low temperatures, range of pH, ionic strengths, salinities, and the ability to function in organic solvents that would denature most other enzymes [103, 104]. The enzymes are used in many commercial products and many industrial processes [103]. More than 3,000 enzymes are identified, and nearly 65% are used in the detergent, textile, pulp, paper, and starch industries and 25% are used for food processing [105]. Amylase is being incorporated into biochemical reactions that produce at high temperatures, and could be substituted for high-cost reactants [94, 106]. In addition, extremozymes often have higher reaction rates, the capability of destroying and/or eliminating xenobiotics (chemical compounds foreign to a given biological system), and the ability to modulate the hyperaccumulation of substances such as heavy metals, pollutants, and radionuclides. The use of extremozymes allows industrial processes to closely approach the gentle, efficient processes that take place in nature. As an example, the protease from alkalophilic bacteria could be used in the detergent industry with a range of pH 8-11 for this enzyme, and also supports a temperature of 70°C, and a salt concentration of 10%, representing an advantage to the current market of mesophilic enzymes [107]. Cellulolytic enzymes have established great biotechnological potential in industries related to food, brewing and wine, agriculture, biomass refining, pulp and paper, textile, and laundry, whereas cellulases protease, and lipase are used in the detergents industry, and also are capable of modifying cellulose to increase the color intensity, feel, and dirt elimination from cotton blend garments [90, 108, 109]. Xylanases have offered great applications in biotechnology and industry in the bio-bleaching of pulp and paper, thus lowering the environmental pollution by halogens [110, 111]. Extremozymes such as proteases, lipases, cellulases, and amylases are commercial enzymes that have been used in industry, especially in detergents [112-115]. The production of detergents from enzymes is an enormous market that constitutes about 40% of the total enzymes produced globally, ranging from large-scale processing to smaller-scale high-value-added products [116-118]. Cellulases and amylases are used for desizing processes, such as biofinishing, in removing the surface fibrils and pills, and in stone washing processes [119]. The diversity and exceptional properties of extremozymes such as their reproducibility, high performance, and economic viability, among others, have increased their biotechnological application to different industrial processes [120].



Conclusions and Prospects

Extremozymes have been used as a source of novel enzymes owing to their stability and ability to live under extreme conditions. Notwithstanding their potentials, the extremozymes are very few. In particular, thermophilic enzymes have large potential biotechnological applications, due to their high resistance under extreme temperature, chemicals, organic solvents, and pH. The extremozymes have an economic potential application in agriculture, food beverages, pharmaceutical, detergent, textile, leather, pulp and paper, and biomining industries.

The expansion of new industrial processes based on extremozymes and the increasing demand of biotech industries for novel biocatalysts are of great interest for extremophile research [121, 122]. In some cases, extremozymes have been identified in metagenomes as overcoming bottlenecks related to the non-cultivable extremophiles [6, 122]. The extremophilic microorganisms are sustainable sources that might be better exploited in numerous biotechnological areas towards the expansion of a bio-based economy. Enzymes from extremophiles have had a large impact so far from a commercial and biotechnological perspective [123].

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